WO 2004/100294 PCT/US2003/012096

WE CLAIM:

5

10

15

20

1. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises:

LiBF₄ salt in the range of 1.5 to 3.0 molar concentration in the mixture of ethylene carbonate in the range of 70 to 90% by weight percentage, and gamma-butyrolactone in the range of 10 to 30% by weight percentage.

2. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises:

LiBF₄ salt in the range of 1.5 to 3.0 molar concentration in the mixture of ethylene carbonate in the range of 70 to 90% by weight percentage, and propylene carbonate in the range of 10 to 30% by weight percentage.

3. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises:

LiBF₄ salt in the range of 1.5 to 3 molar concentration in the mixture of ethylene carbonate in the range of 70 to 90% by weight percentage, and butylene carbonate in the range of 10 to 30% by weight percentage.

4. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises:

two molar LiBF₄ salt concentration in the mixture of ethylene carbonate of 80% by weight percentage, and gamma-butyrolactone of 20% by weight percentage.

5. A fire resistant stable electrolyte composition for lithium-ion based

WO 2004/100294 PCT/US2003/012096

electrochemical devices which comprises:

15

- 1.5 molar LiBF₄ salt concentration in the mixture of ethylene carbonate of 80% by weight percentage, and propylene carbonate of 20% by weight percentage.
- 6. A fire resistant stable electrolyte composition for lithium-ion batteries and other lithium based electrochemical devices which comprises:
 - 1.5 molar LiBF₄ salt concentration in the mixture of ethylene carbonate of 80% by weight percentage, and butylene carbonate of 20% by weight percentage.
- 7. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises a mixture of electrolytes as described in claims 1, 2 and 3.
 - 8. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises a mixture of electrolytes as described in claims 4, 5 and 6.
 - 9. A fire resistant stable electrolyte composition as described in claims 1 to 8 inclusive for lithium-ion based electrochemical devices in which said LiBF₄ salt is replaced by;

at least one other lithium salt in the range of 1.0 to 2.0 molar concentration.

20 10. A fire resistant stable electrolyte composition for lithium-ion based electrochemical devices which comprises:

LiBF₄ salt in the range of 1.5 to 3.0 molar concentration in approximately 100% ethylene carbonate.

WO 2004/100294 PCT/US2003/012096

11. A fire resistant stable electrolyte composition as described in claims 1-8 inclusive to which said LiBF₄ salt has at least one other lithium salt added thereto in the range of 0.5 M to 1.5 M.

12. A fire resistant stable electrolyte as described in claims 1-11 inclusive, in combination with lithium-ion based based electrochemical devices, which have a cathode with a lithium compound additive.

5